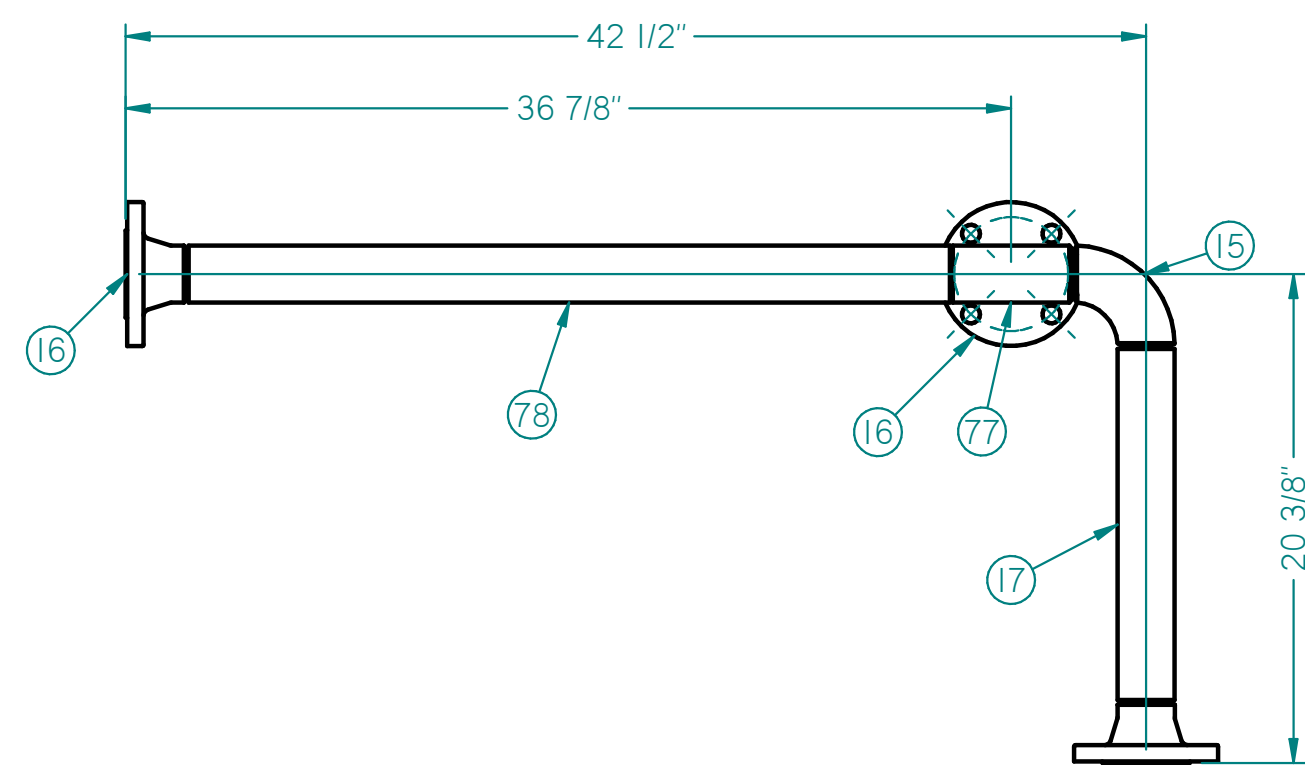
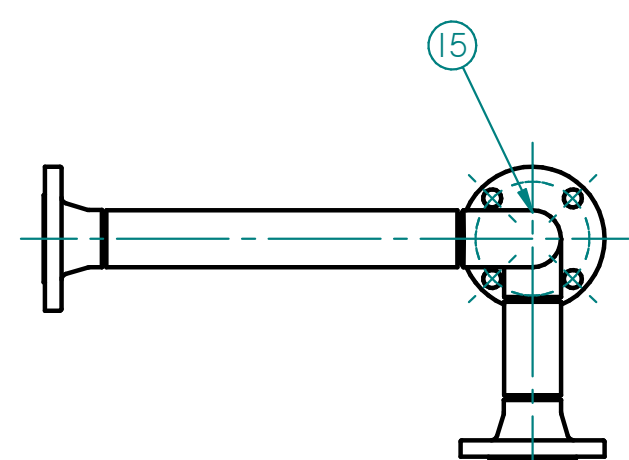
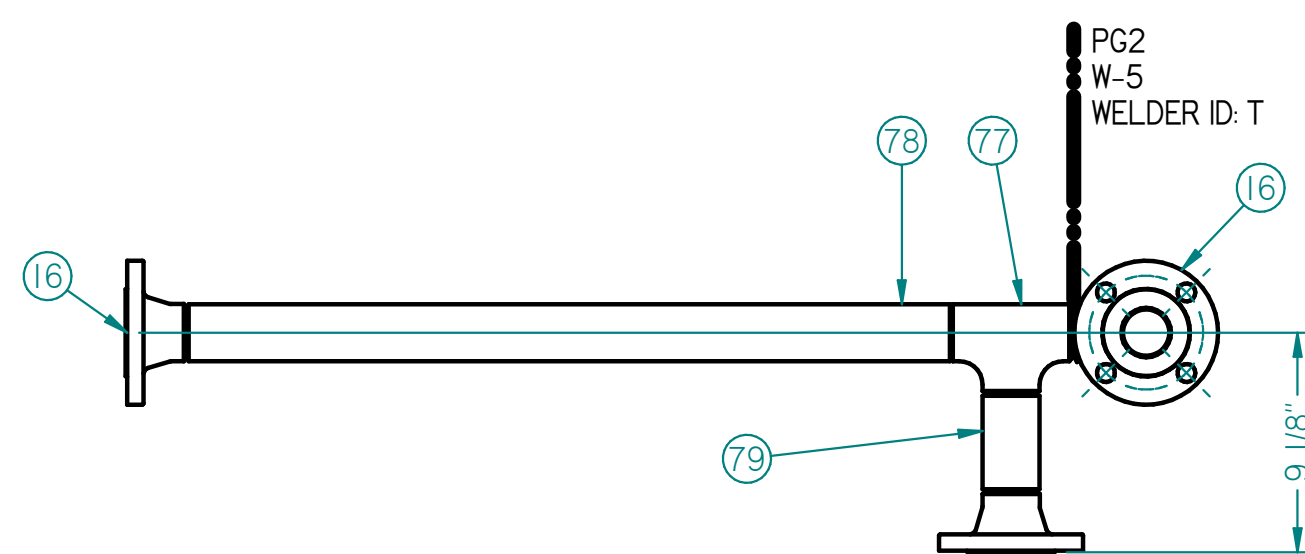


Item	Title	Qty	Material	Cut Length	Pipe Ends
15	2" SCH 80 BUTT WELD 90 DEG LR ELBOW	2	A403 316 SS		
16	2" 150# WNRF FLANGE SCH 40S BORE	2	A182 316 SS		



Item	Title	Qty	Material	Cut Length	Pipe Ends
15	2" SCH 80 BUTT WELD 90 DEG LR ELBOW	1	A403 316 SS		
16	2" 150# WNRF FLANGE SCH 40S BORE	3	A182 316 SS		
17	2" x XH SMLS. PIPE	1	A312 TP316 SS	14.625 in	BBE
77	2" SCH 40S BUTT WELD TEE	1	A403 316 SS		
78	2" x XH SMLS. PIPE	1	A312 TP316 SS	31.721 in	BBE
79	2" x XH SMLS. PIPE	1	A312 TP316 SS	3.900 in	BBE



Advanced Inspection Technologies
Radiographic Inspection Report

CUSTOMER Tes Corp LOC. AJT DATE 11-16-2019 PAGE 1 OF 1
 JOB# F-0820-0351 PART# _____ P.O. _____
 MAT'L S.S. CODE ASME B31.3 PROC.# RT I ORIG. FILM REPAIR FILM _____
 TRAVEL MILES _____ TRAVEL HRS. _____ WORK HRS. _____ STANDBY HRS. _____ TOTAL HRS. _____
 RADIOGRAPHER Toby Newman LEVEL II ASSISTANT Darren Byers LEVEL I
 INTERPRETED BY Toby Newman

TESTING VARIABLES

IR192 CO60 X-RAY Ci 21 Kv _____ Ma _____ Focal Spot 0.124
 PROCESSING: MANUAL AUTOMATIC FILM/CASSETTE 1/4 SINGLE FILM Comp Film
 EXPOSURE: DWE/SWV DWE/DWV SWE/SWV
 FILM: TYPE F29 CLASS I SENSITIVITY 2-2T
 FILM USAGE: 3-1/2 x 8-1/2 _____ 3-1/2 x 10 _____ 3-1/2 x 17 _____ 4-1/2 x 10 _____
 4-1/2 x 17 _____ 7 x 8-1/2 _____ 7 x 17 _____ 8 x 10 _____
 14 x 17 _____ 70 MM OTHER _____

FILM ID	INTERVAL	I.Q.I	SHIM	MAT. THK.	WELD THK.	REINF.	OPD	SOD	DIA.	DEN.	DISCONTINUITIES	ACCEPT	REJECT	
1	PG2	W-5	T-2	12F	1.076	.218	.345	.125	.343	2.032	2"	2-4		✓
2			2-3											✓
3			3-T											✓
4	REC	W-1	T-2											✓
5			2-3											✓
6			3-T											✓
7														
8														
9														
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Tulsa, Ok. **TESCORP**
 Atlanta, Ga. P.O. Box 471453
 Tulsa, Oklahoma 74147

DATE: 2/3/2020 SCALE: _____ DRAWN BY: DB APPR'D: _____ REVISION: _____

PIPE SPOOL WELD MAP DETAILS
 UNIT F-0820-0351

CUSTOMER: WGR OPERATING DRAWING NUMBER: WMP20-0351